

BULL DOG ALUMNI ASSOCIATION, INC.

1400 25th St
Columbus, IN 47201
812-376-4256

Application for the 2020
John Johnson Studio Productions Scholarship

This Bull Dog Alumni Association Scholarship is a nonrenewable award of \$1,000 open to all Columbus North High School seniors in good standing who have been employed during one year (minimum) at the CNHS Auditorium or worked in a leadership position in production work on a CNHS show, maintained at least a 3.0 GPA (4.0 scale), and plans on attending an accredited 2-year or 4-year college in any major. Other requirements are listed below.

Applicant Name _____ **Date** _____
(Last) (First)

Mailing Address _____

E-Mail Address _____ **Phone** _____

Parent(s)/Guardian(s) _____

GPA _____ **Class Rank** _____ **Class Size** _____

SAT Score: Critical Reading _____ **Math** _____ **Writing** _____ **Total** _____

ACT Composite Score: _____

College Preference _____

Reason for Preference _____

Course of Study _____

Career Goals _____

Extracurricular Activities

List Scholastic Honors or Awards

List School Activities and /or Organizations

List Community Involvement or Volunteerism

Work Experience

IMPORTANT—Please attach the following:

1. **High School Transcript**
2. **Short essay citing the value of the work experience at the CNHS Auditorium and how it relates to the student's intended career**

*All Bull Dog Alumni Scholarships are awarded on the basis of scholastic achievement, personal development and intent and promise of success.

*The information provided to the scholarship committee will be kept confidential.

*This application is due in the Columbus North Counseling Center by the end of the regular school day on **Friday, April 10, 2020**. **If you want an electronic copy, please email the address below for your request.**

For additional information, please contact Hedy George, Executive Director, Bull Dog Alumni Association, at cnhsalumni@bcsc.k12.in.us.